

# Flip Lever Assembly Replacement Field Instructions

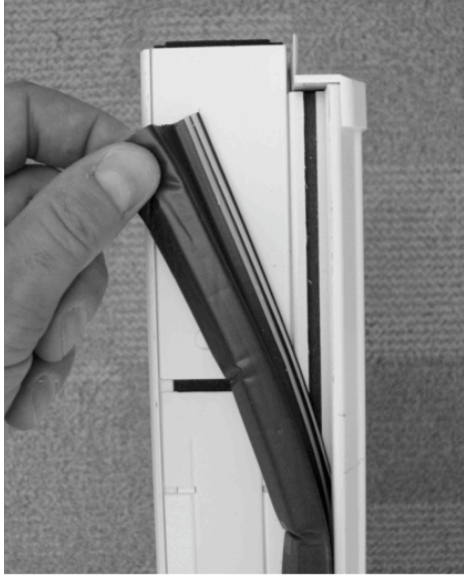
## Ultimate Multipoint and Flip Lever Astragal

800.334.2006

8817 West Market Street  
Colfax, NC 27235

 **Endura**<sup>™</sup>  
PERFORMANCE STANDARD

### 1 Remove Weatherstrip From Astragal Body



### 2 Remove Body Trim

- Remove body trim located just above and below flip lever assembly by inserting a thin tool under one end and prying upward



### 3 Remove Mounting Screws



- Remove flip lever assembly upper and lower mounting screws, then the center mounting screw

# Flip Lever Assembly Replacement Field Instructions

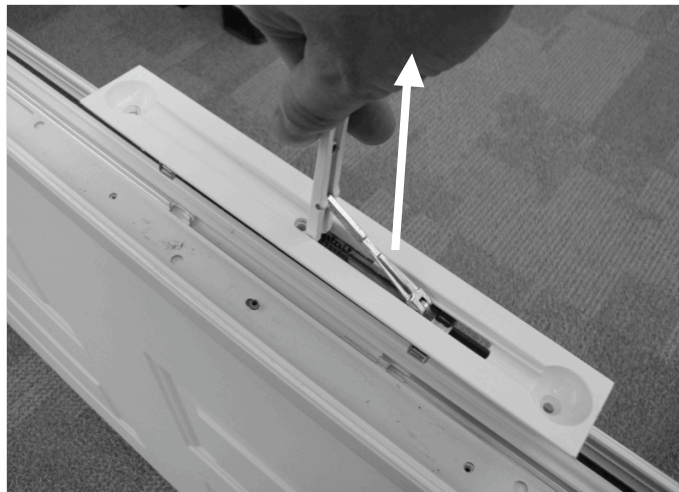
## Ultimate Multipoint and Flip Lever Astragal

800.334.2006

8817 West Market Street  
Colfax, NC 27235

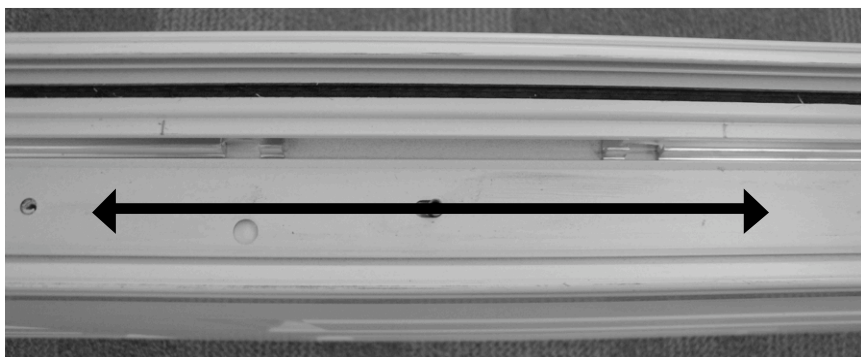
 **Endura**<sup>™</sup>  
PERFORMANCE STANDARD

### 4 Remove Flip Lever



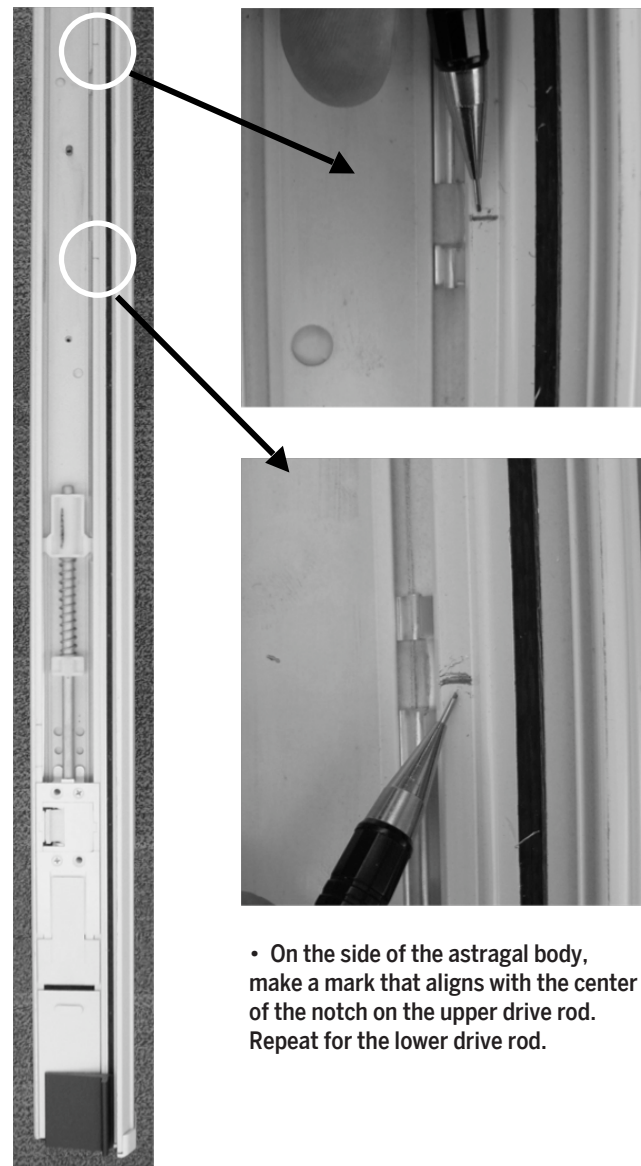
- Remove flip lever assembly from astragal body by lifting straight out

### 5 Clean Channels



- Ensure that astragal channel is free from dirt and debris which may interfere with proper operation

### 6 Mark Notch Locations



- On the side of the astragal body, make a mark that aligns with the center of the notch on the upper drive rod. Repeat for the lower drive rod.

# Flip Lever Assembly Replacement Field Instructions

## Ultimate Multipoint and Flip Lever Astragal

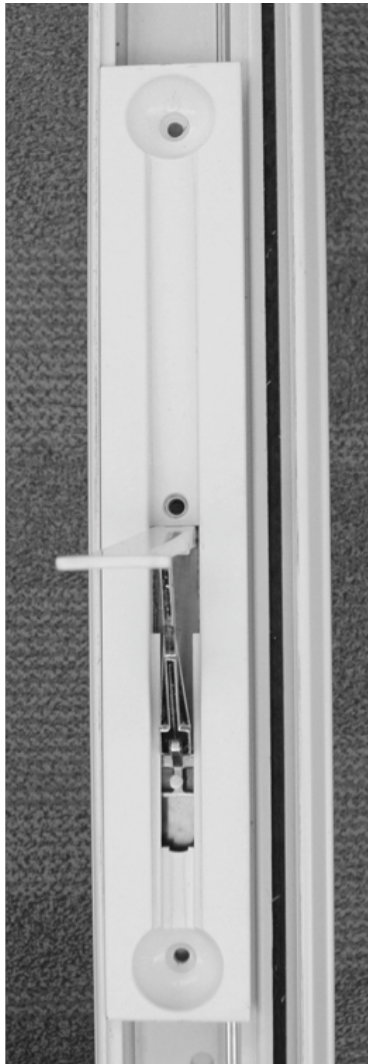
800.334.2006

8817 West Market Street  
Colfax, NC 27235

**Endura**<sup>TM</sup>  
PERFORMANCE STANDARD

### 7 Orient New Flip Lever Assembly

- Properly orient new flip lever assembly
- The silver link leg should be towards the bottom of the astragal.



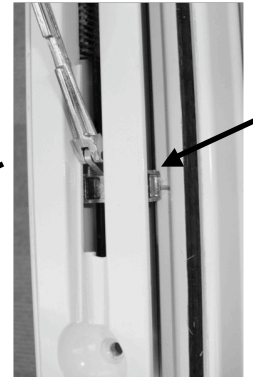
### 8 Align New Flip Lever Assembly

- Adjust lever arm so metal drive lugs of flip lever assembly align with drive bar notch marks on the astragal body

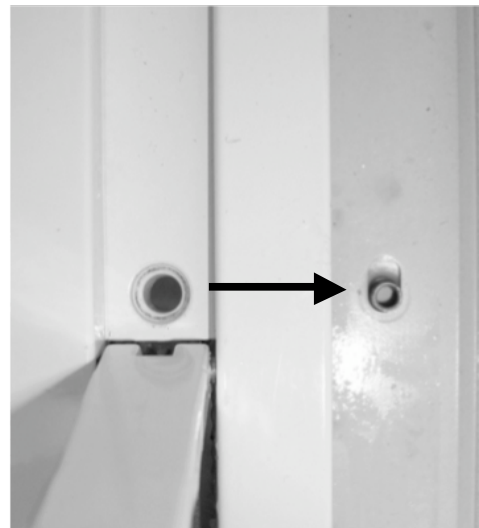
Upper Drive Lug



Lower Drive Lug



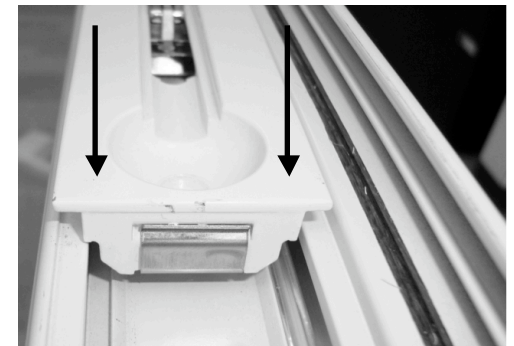
This will then align the center mounting hole with the nut projecting from the bottom of the astragal channel



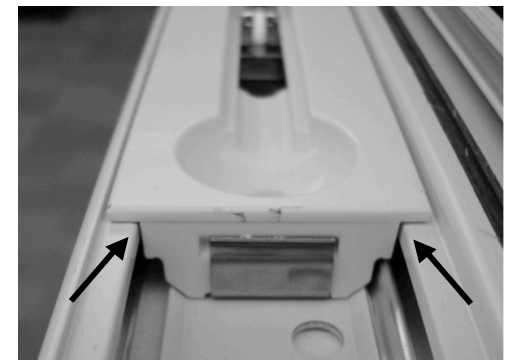
### 9 Place New Flip Lever Assembly

- Center the flip lever assembly over the astragal channel and drop straight down into position

It may be necessary to wiggle the assembly to ensure that the drive lugs properly mate with the drive bar notches, and that the nut fits into the center mounting hole

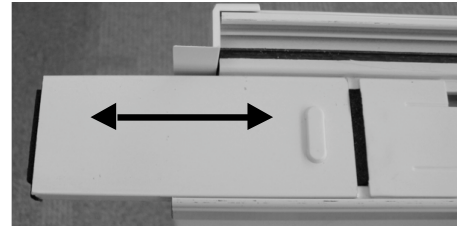


Once properly seated, the flip lever assembly rests evenly on the astragal's side legs

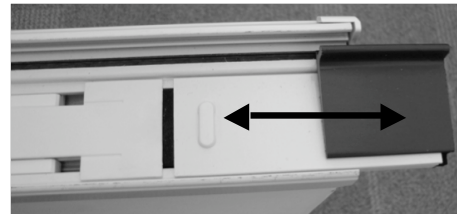


### 10 Verify Function

- Hold the flip lever down firmly with one hand, then operate the lever back and forth to verify all parts are properly connected



The upper bolt should move outward and inward with lever operation.



The lower bolt should move outward and inward with lever operation.

### 11 Secure New Flip Lever Assembly



- Insert and tighten the flip lever assembly center mounting screw, then reverify bolts are properly operating

### 12 Reassemble Components

Reassemble remaining components

- Flip lever assembly upper and lower mounting screws
- Upper and lower body trim
- Weatherstrip